

## INNOVA HC 8136

<b>Nature:</b>	Hot melt adhesive
<b>Film:</b>	Soft, plastic, not sticky
<b>Application:</b>	INNOVA HC 8136 has been developed for fruit boxes gluing (plateaux) trays production, case-boxes and boxes closure
<b>Application system:</b>	Rolls and spray
<b>Properties:</b>	Good adhesion and stability to heat, limited emission of smokes and odors

	U.M.	Value	Method
<b>Product specification</b>			
Viscosity at 175°C	mPa.s	750 - 1300	MC 06
Softening Point	°C	105 - 115	MC10
<b>Typical values</b>			
Color		yellow	
Specific weight at 23°C	gr/cm <sup>3</sup>	0,95	MC 08
Thermal stability		good	MC 11
Setting time		short	MC 12

**Application temperature:** 160 - 180 °C

**Packaging:** Pillows or minipillows in 20 Kg plastic bags.

**Storage:** Store in a dry and cool place. Keep away from heat sources, preserve form dust. Product in their original packaging can be stored for 1 year. Apply a good stock rotation, first in-first out

**Cleaning:** To clean the production line and the contaminated tools, our detergent DET-EC is recommended

**Precautions:** Product cold in its original form is inert, when melt behaves as an hot liquid, can cause burnings. See the Safety Data Sheet

All the data contained in this Safety Data Sheets are only referred to this specific product, they are based on the current state of our knowledge and are intended to describe the product. However the data should not be taken to imply any guarantee of a particular or general specification. It is responsibility of the user of the product to ensure to his satisfaction that the product is suitable for the intended purpose and method of use.